

## Blending Wheels

### Gemini Flexible

Type 27 wheel features a unique pattern with square grooves that prevent loading and promote cooling, this Gemini Flexible grinding wheel polishes your aluminum, hard carbon steel and soft carbon steel projects effectively and efficiently without gouging. 7/8 arbor wheels are sold with a back plate included for safety.

The Gemini Type 29 blending wheel is ideal for larger blending jobs and has a raised bump surface pattern to promote cool grinding, ideal for aluminum. The shape allows for a flatter grind and higher contact area. Can also be used to blend stainless, hard, and soft carbon steel.



TIER:	<b>GOOD</b>	<b>GOOD</b>
TRADENAME:	<b>GEMINI FLEXIBLE</b>	<b>GEMINI</b>
SHAPE:	Type 27	Type 29
ABRASIVE:	Aluminum Oxide	Aluminum Oxide
MATERIAL:	<b>ALUMINUM</b>	<b>ALUMINUM</b>
	<b>STEEL/METAL</b>	<b>STAINLESS</b>
	<b>STEEL/METAL</b>	<b>STEEL/METAL</b>

  

SIZE (D x T x H)	MAX. RPM	STD. PKG.	GRIT	PART #	PART #
<b>1/8", 1/4" – Blending – Type 27 and 29</b>					
2 x 1/8 x 3/8	30,560	25	60	662528 <b>35632*</b>	
4 x 1/8 x 5/8	15,280	20	36	662435 <b>29721#</b>	
4-1/2 x 1/8 x 5/8-11	12,000	10	36		662528 <b>42203</b>
4-1/2 x 1/8 x 7/8	12,000	25	36	662528 <b>30424#</b>	662528 <b>42204</b>
5 x 1/8 x 7/8	12,225	25	36		662528 <b>42205</b>
7 x 1/8 x 5/8-11	8,600	10	36	662529 <b>39024</b>	662529 <b>17052</b>

\*5 wheels per display pack; 5 display packs per standard package.

# These wheels are packed 20 per box, and must be used with this specific back plate. Two back plates are included in each box.



## Depressed Center Adapter Kit

This reusable adapter kit contains everything you need to mount depressed center wheels and saucers with 7/8" center holes on to portable right angle or vertical shaft grinders. Adapter hubs are threaded for mounting on to standard 5/8"-11 NCRH spindles.

KIT NO.	WHEEL DIAMETER	WHEEL THICKNESS	PART #	STD. PKG.
114	6" thru 9"	1/16" thru 1/4"	076607 <b>89275</b>	1

### DEPRESSED CENTER WHEEL DESCRIPTION CODES

BLANK = All Purpose	ALU = Aluminum	FC = Fast Cut	HD = Heavy Duty	INOX/SS = Contaminant Free	XXL = Extra Long Life
■ = Aluminum	■ = Foundry	■ = Stainless	■ = Steel / Metal		